

# SAFETY DATA SHEET



## 1. IDENTIFICATION

**Product Name:** "TRICKYS" HEAVY DUTY TAPPING FLUID [ EP:3.75 ]

**Intended Use:** TAPPING OIL FOR MACHINING OF NASTY METALS

**Organisation**

**Location**

**Telephone**

BUNDY SALES  
(T/A Sotang PTY LTD)

PO BOX 464 Ashgrove, QLD 4060

(07) 32666442

## 2. HAZARDS IDENTIFICATION

**Not classified as hazardous according to the criteria of NOHSC**

**Hazard Category:**

**Risk phases:**

**Safety Phrases:** S2 - Keep out of reach of children  
S36/37 - Wear suitable protective clothing and gloves

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL ENTITY:	CAS #	Proportions %
Proprietary blend of sulphurised oils	n/a	<10%
vegetable oils		<50%
Ingredients determined not to be hazardous		<50%

## 4. FIRST AID MEASURES

**Description of necessary first aid measures according to routes of exposure.**

**Eyes:** Flush eyes with plenty of water for at least 15 minutes. If irritation persists, contact a doctor.

**Skin:** Wash skin with soap and plenty of water. Remove contaminated clothing and wash before wearing again.

**Inhalation:** Remove victim to fresh air immediately.

**Ingestion:** If swallowed, do not induce vomiting. Contact a doctor or Poisons Information Centre immediately.

## 5. FIRE AND EXPLOSION DATA

**Flash Point:** <180°C

**Extinguishing Media:** Water, CO<sub>2</sub>, Foam, Dry Chemical, applied according to manufacturers techniques

**Special Fire Fighting Procedures:** Wear self-contained breathing apparatus and complete personal protective equipment.

**Unusual Fire And/OR Explosion Hazards:** Closed containers may build up pressure at elevated temperatures. If possible, containers should be cooled with a water spray.

## 6. ACCIDENTAL RELEASE MEASURES

**Emergency Procedures:** Clean up personnel should wear appropriate protective clothing including breathing apparatus

**Methods And Materials For Containment And Clean Up:** Avoid sources of ignition. Contain spill with inert absorbent material. Avoid inhalation of vapours.

**Waste Disposal:** Absorb spill with inert material and place into a chemical waste container. Confer with your pertinent disposal regulations – local, state or federal, and comply.

## 7. PRECAUTIONS FOR SAFE HANDING & USE

**Precautions For Safe Handling:** Eye wash station and safety shower should be easily accessible. Use in well ventilated area

## 8. EXPOSURE CONTROL / PERSONAL PROTECTION

**National Exposure Standards:** Exposure standards have not been established.

**Biological Limit Values:** No biological limit allocated.

**Engineered Controls:** Provide adequate ventilation utilising a mechanical



exhaust fan.  
**Personal Protection:** In well ventilated areas, protection not normally required.  
**Eye Protection:** Chemical safety goggles are recommended.  
**Skin Protection:** Protection is not normally required. If repeated contact with material is likely suitable PVC protective clothing should be worn  
**Handling:** Avoid contact with eyes. Use PVC gloves to minimise skin contact

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Boiling Point Closed Cup:** >250°C  
**Solubility In Water:** insoluble  
**Appearance & Odour:** A dark brown viscous liquid having a slight sulphurised odour.  
**Specific Gravity:** 0.93 @ 20°C  
**Viscosity:** 170 cSt @ 40°C  
**Flash Point:** <180°C  
**pH:** Neutral (non aqueous)

## 10. STABILITY AND REACTIVITY DATA

**Chemical Stability:** Stable under normal handling conditions.  
**Incompatibility:** Avoid contact with strong acids and bases.  
**Hazardous Decomposition Products:** Hydrogen sulphide may form when heated to decomposition  
**Hazardous Polymerisation:** Will not occur under normal conditions of use.

## 11. TOXICOLOGICAL INFORMATION

**Toxicity Data:** No data available  
**Eye:** May cause irritation by direct contact.  
**Skin:** Repeated contact may cause skin irritation.  
**Ingestion:** Harmful if swallowed. May result in gastrointestinal disorders and nausea.  
**Inhalation:** Prolonged exposure may cause respiratory tract irritation.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity:** No data available  
**Persistence / Degradability:** Readily biodegradable.  
**Mobility:** No data available

## 13. DISPOSAL CONSIDERATIONS

**Disposal:** Confer with your pertinent disposal regulations – local, state or federal, and comply.

## 14. TRANSPORT INFORMATION

**Not Classified as Dangerous Goods according to the criteria of the Australian Dangerous Goods Code for transport by Road or Rail.**

## 15. REGULATORY INFORMATION

**Hazard Symbols:**  
**Poison schedule:**

## 16. OTHER INFORMATION

If further information or clarification is required please contact:

Prepared by: Gary Goodship

Authorised by: BUNDY SALES

For advice in an emergency please contact the Poisons Information centre on:  
13 11 26

**SDS Revision Date: 6/01/2024**

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