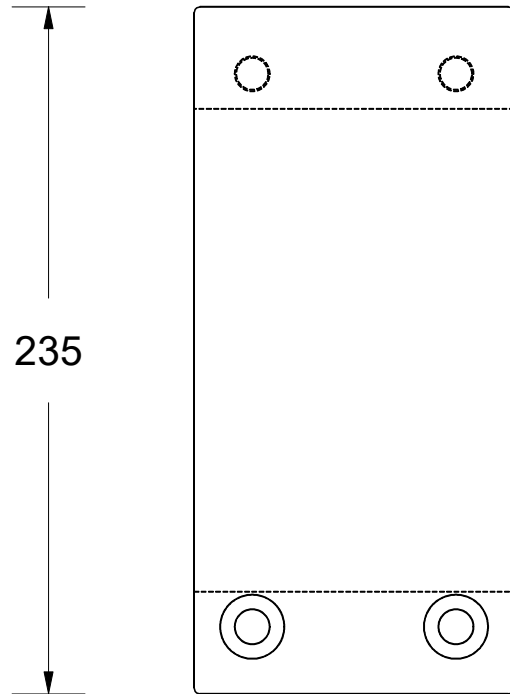


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4 x M12 x 50mm 304 S/S Socket Head Cap Screws, 4 x M12 304 S/S Internal Tooth Washers



Outside Ø 235

Inside Ø 165.1

TAP - 4 x M12

35

Intended Use For 6-1/2" IMPERIAL Shafts - See Sheet 2 for Machining Detail

Casting Note: Made from a 1/2 Bush Casting - 235 O/D, 165 I/D, 115 H

All dimensions are in mm (nominal)

Chemical Composition Limits			Alloy: Z1
Standard: AS2239* (Most current revision)			
Zinc			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc	remainder		

* Corresponds to MIL-DTL-18001L alloy composition

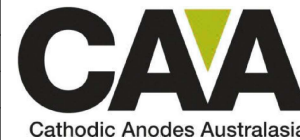
Notes

1. Anodes are cast to comply with CAA's standard casting tolerances
2. All sharp edges removed for safe handling
3. Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Original Manufacture	08 April 2015	R.N.	R.G.
2	2016 Audit & Review - Named Type 2	22 January 2016	R.N.	R.G.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
16.0	16.2



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Product Zinc Anode - Shaft Anode		Scale 1 : 2.5	
Part no. CDZ4 - 650 Type 2		Rev 2	Sheet 1 of 2
Drawing No: CD3947		Drawn by: R Northey Date: 22 JAN 2016	