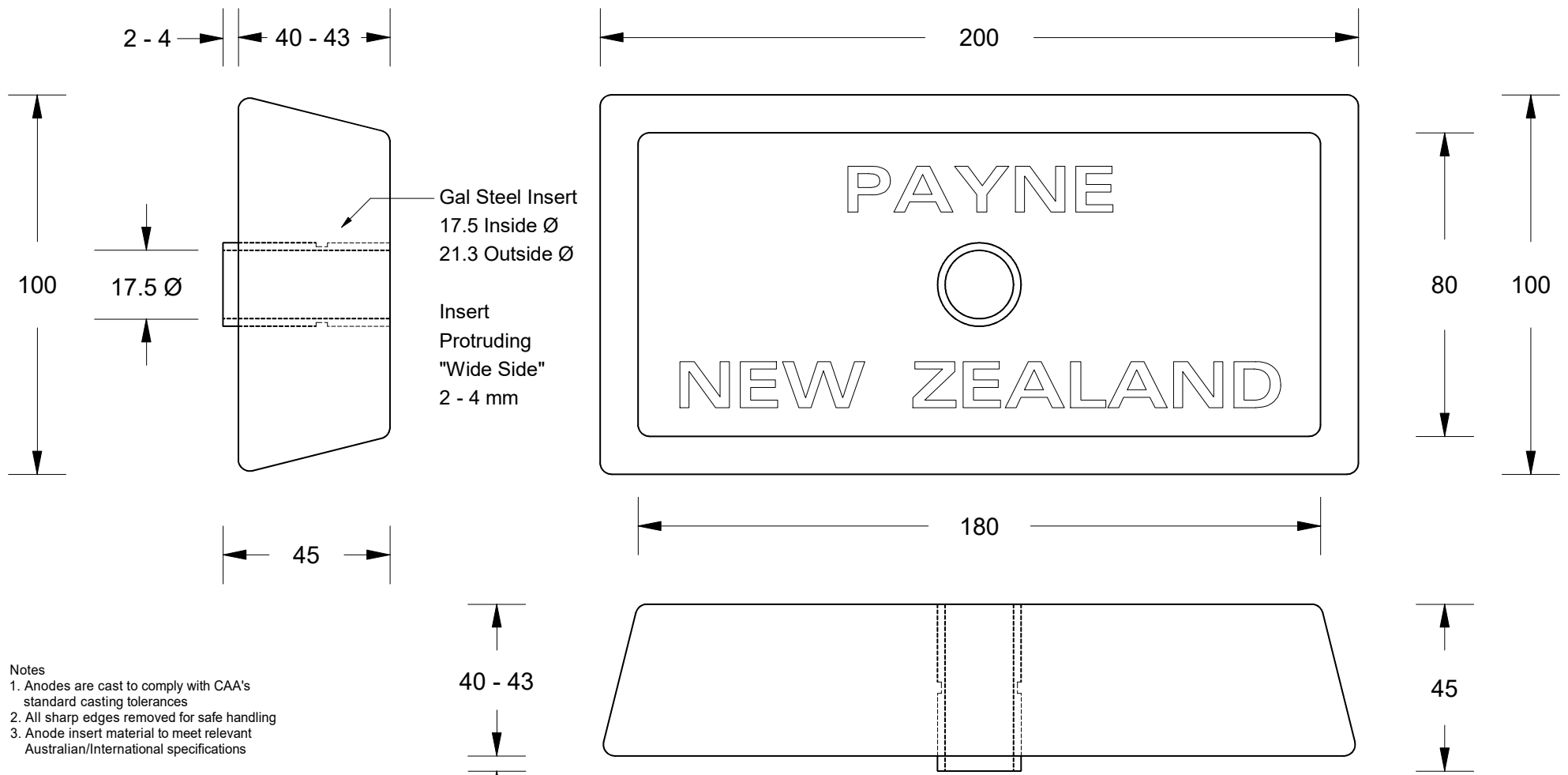


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 Customer to confirm current revision of drawing prior to ordering.



- Notes**
1. Anodes are cast to comply with CAA's standard casting tolerances
 2. All sharp edges removed for safe handling
 3. Anode insert material to meet relevant Australian/International specifications

Chemical Composition Limits			Alloy: A1
Standard: AS2239 (Most current revision)			
Element	min.	max.	
Zinc	2.1	2.7	
Indium	0.017	0.025	
Cadmium	0.008	0.012	
Silicon	-	0.20	
Iron	-	0.12	
Copper	-	0.006	
Other Impurities			
- each	-	0.02	
- total	-	0.05	
Aluminium	remainder		

Rev	Details of Change(s)	Date	Drawn	Verified
1	For Manufacture	17 March 2015	R.N.	J.L.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
2.00	2.04

CAA
Cathodic Anodes Australasia

cathodicanodes.com.au

Product Aluminium Anode	
Part no. Payne - 2.0 Kg Bolt On	Scale 1 : 1.5
Drawing No: CD3945	Rev 1 Sheet 1 of 1
Drawn by: R Northey Date: 17 MAR 2015	
Mould No: Customer Supplied	

All dimensions are in mm (nominal)