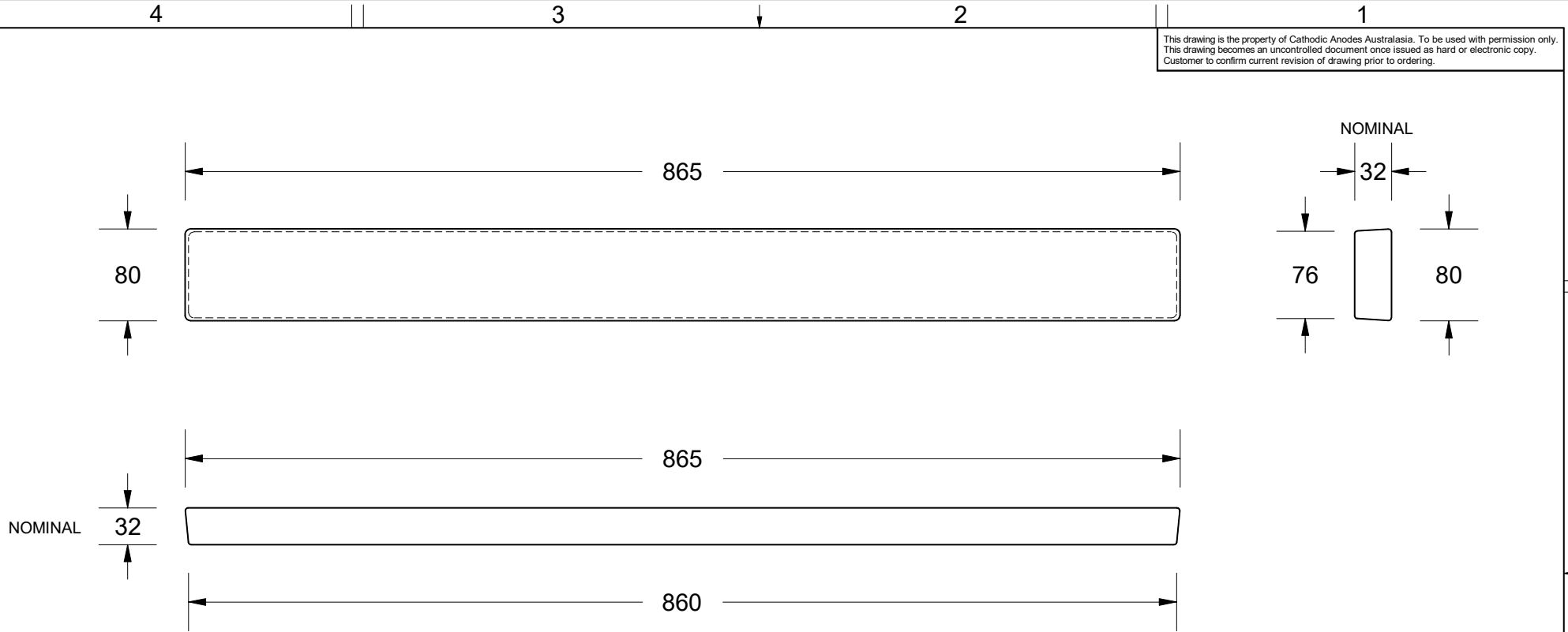


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 Customer to confirm current revision of drawing prior to ordering.



Chemical Composition Limits			Alloy: Z1
Standard: AS2239* (Most current revision)			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc		remainder	

* Corresponds to MIL-DTL-18001L alloy composition

- Notes
1. Anodes are cast to comply with CAA's standard casting tolerances
 2. All sharp edges removed for safe handling
 3. Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	For Manufacture	15 AUG 13	R.N.	R.G.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
15.8	15.8

CAA
Cathodic Anodes Australasia

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Product Orrcon Zinc Reference Anode	
Part no. 865 x 80 x 32	Scale 1 : 5
Drawing No: CD3635	Rev Sheet 1 1 of 1
Drawn by: R Northey	Date: 15 AUG 2013
Mould No:	Tooling:

All dimensions are in mm (nominal)