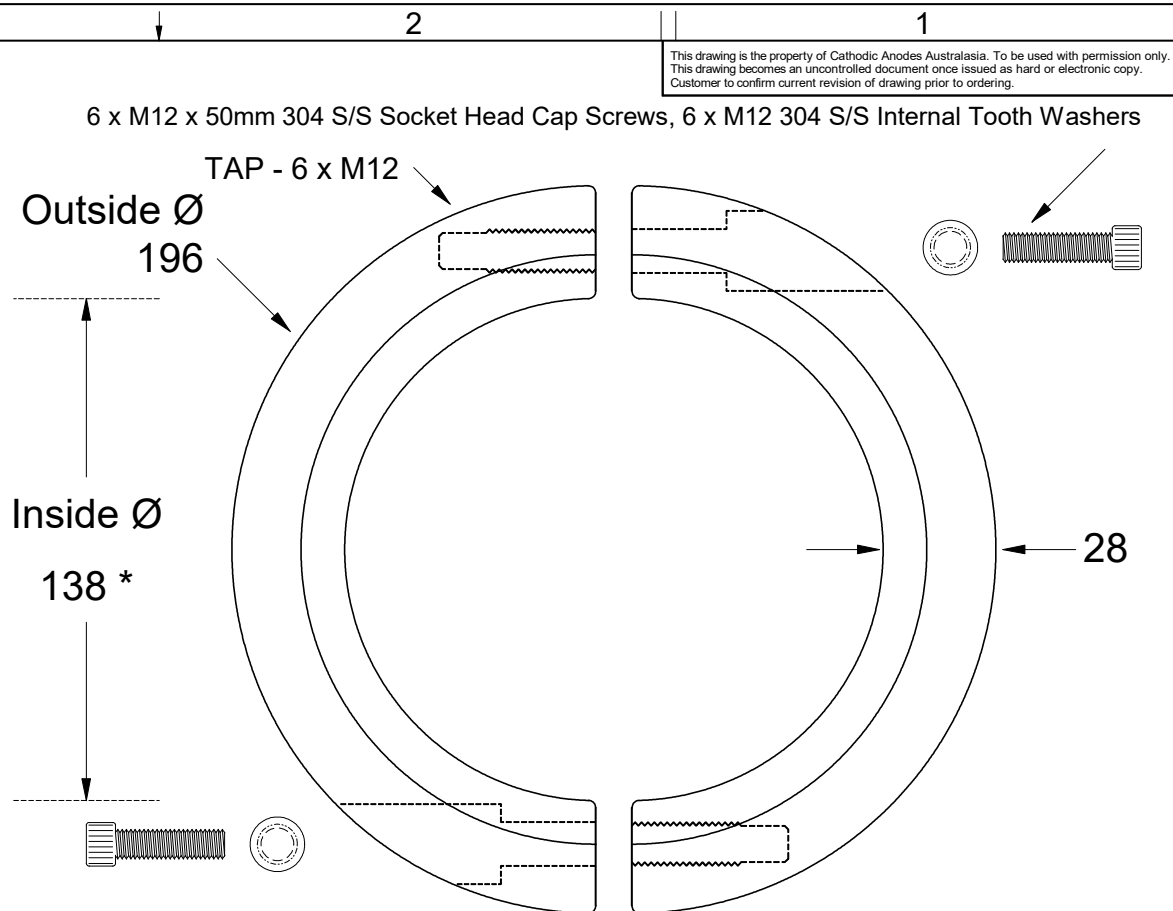
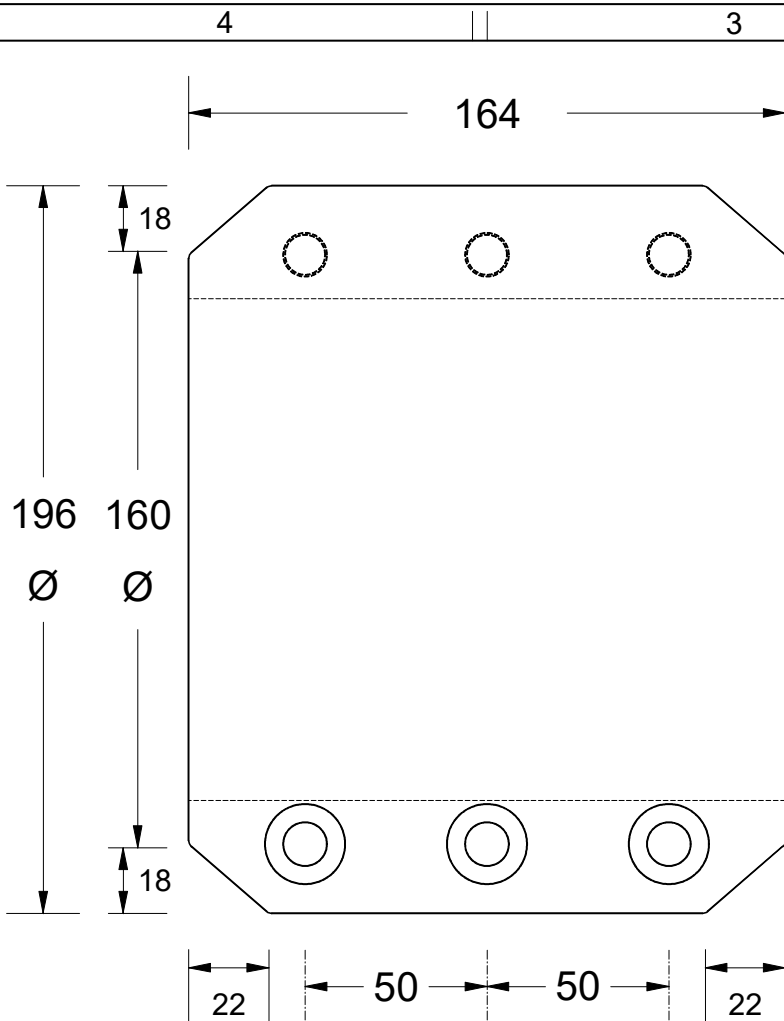


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**Intended Use For 5-1/2" IMPERIAL Shafts - See Sheet 2 for Machining Detail**

Casting Note: Made from a 210 (OD) x 128 (ID) x 180 (H) Cast Bush - Split by Machine Shop

All dimensions are in mm (nominal)

Chemical Composition Limits			Alloy: <b>Z1</b>
Standard: AS2239* (Most current revision)			
Zinc			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc	remainder		

\* Corresponds to MIL-DTL-18001L alloy composition

Notes

1. Anodes are cast to comply with CAA's standard casting tolerances
2. All sharp edges removed for safe handling
3. Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Original Generic - NTS	24 January 2013	R.N.	R.G.
2	Manufactured in 2013	28 March 2013	R.N.	R.G.
3	Revision & Audit 2016	22 January 2016	R.N.	R.G.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
<b>16.6</b>	<b>16.8</b>



Cathodic Anodes Australasia

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Product <b>Zinc Anode - Shaft Anode</b>			
Part no. <b>CDZ4 - 550 Type 2</b>		Scale <b>1 : 2</b>	
Drawing No: <b>CD3546</b>		Rev <b>3</b>	Sheet <b>1 of 2</b>
Drawn by: R Northey		Date: 22 JAN 2016	

