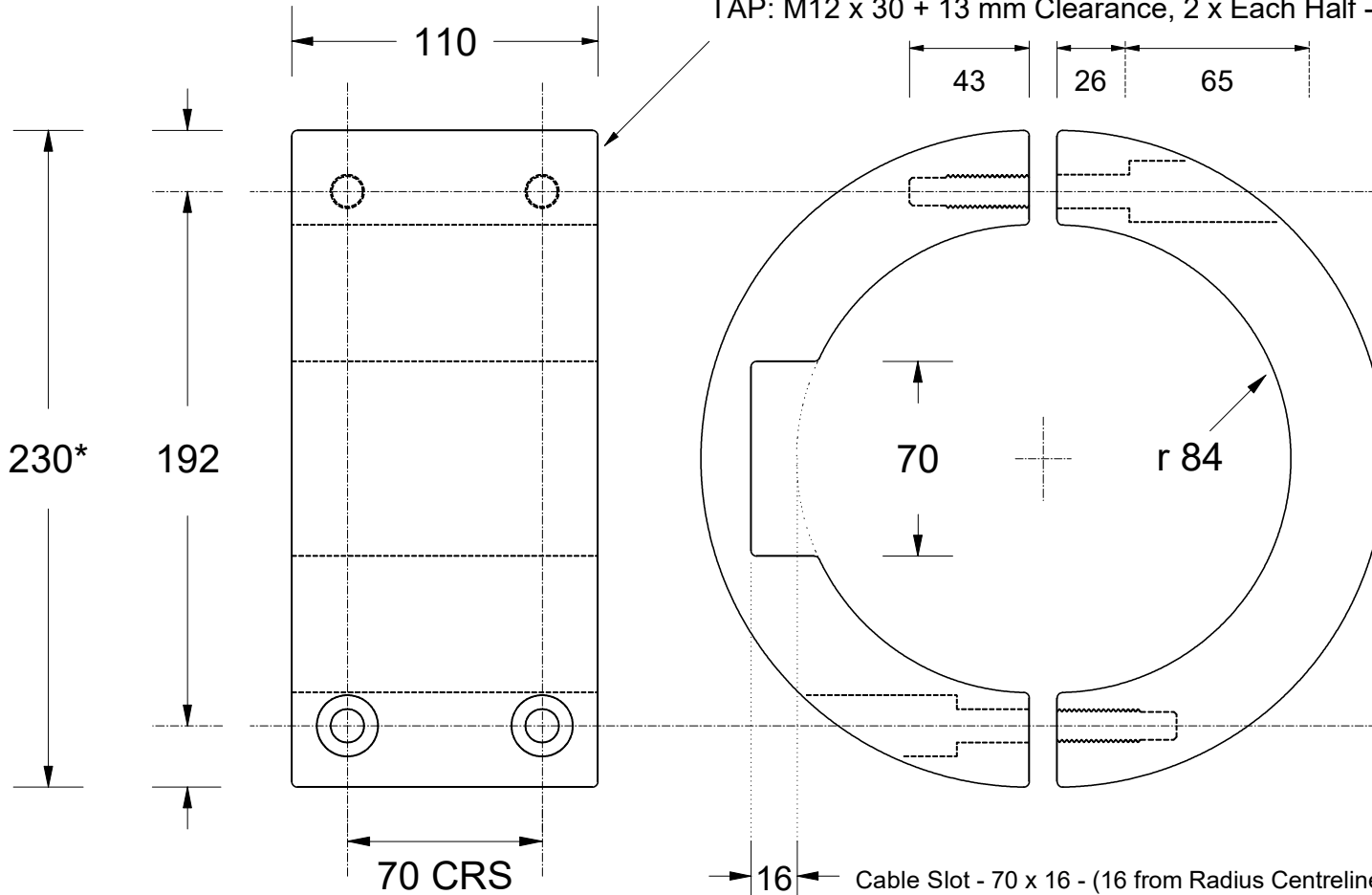


**Sheet 2 - Machining Detail - Identical Halves**

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TAP: M12 x 30 + 13 mm Clearance, 2 x Each Half - One Side Only



Drill 12.5  
 Counter-Bore 22  
 Ø Ø  
 2 x Each Half - One Side Only

Outside Faces = "As Cast"  
 Pairing Faces = Machined  
 Inside Diameter = Machined

Chemical Composition Limits		Alloy:
Standard: AS2239* (Most current revision)		<b>Z1</b>
Zinc		
Element	min.	max.
Cadmium	0.025	0.07
Aluminium	0.10	0.50
Silicon	-	0.005
Copper	-	0.005
Iron	-	0.005
Lead	-	0.006
Other Impurities		
- each	-	0.005
- total	-	0.02
Zinc	remainder	

\* Corresponds to MIL-DTL-18001L alloy composition

**Notes**

- Anodes are cast to comply with CAA's standard casting tolerances
- All sharp edges removed for safe handling
- Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Original Manufacture	09 July 2012	R.N.	R.G.
2	2016 Revision	22 January 2016	R.N.	R.G.

All dimensions are in mm (nominal)

**CAA**  
 Cathodic Anodes Australasia  
 cathodicanodes.com.au

Product <b>Zinc Anode - Shaft Anode</b>		Scale <b>1 : 2.5</b>	
Part no. <b>CDZ4 - 660 Type 2</b>		Rev <b>2</b>	Sheet <b>2 of 2</b>
Drawing No: <b>CD3429</b>		Drawn by: R Northey Date: 22 JAN 2016	