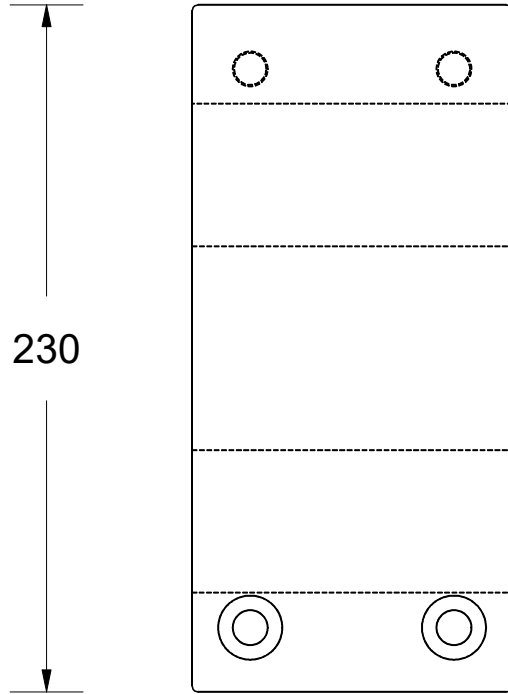


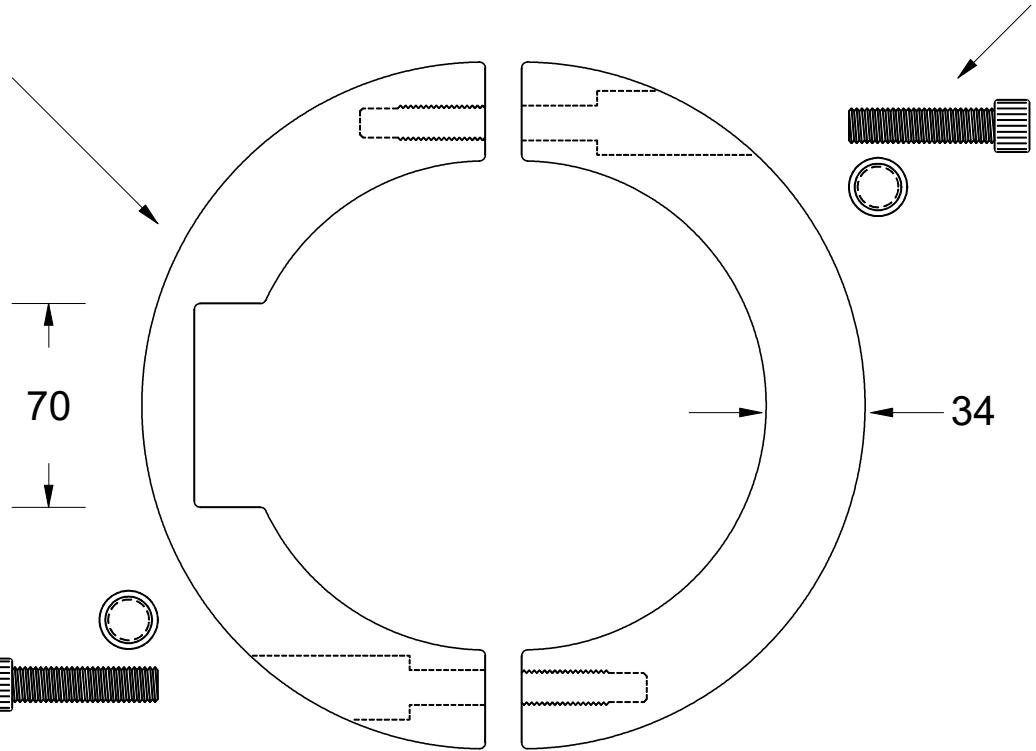
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4 x M12 x 50mm 304 S/S Socket Head Cap Screws, 4 x M12 304 S/S Internal Tooth Washers



Outside Ø 230

Inside Ø 168



70

34

16 Cable Slot - 70 x 16 - (16 from Radius Centreline) - One Side Only

See Sheet 2 for Machining Detail

Casting Note: Made from a 1/2 Bush Casting - 232 O/D, 165 I/D, 115 H

All dimensions are in mm (nominal)

Chemical Composition Limits			Alloy: Z1
Standard: AS2239* (Most current revision)			
Zinc			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc	remainder		

* Corresponds to MIL-DTL-18001L alloy composition

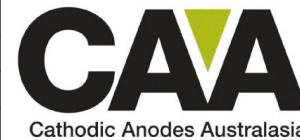
Notes

- Anodes are cast to comply with CAA's standard casting tolerances
- All sharp edges removed for safe handling
- Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Original Manufacture	09 July 2012	R.N.	R.G.
2	2016 Revision	22 January 2016	R.N.	R.G.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
13.1	13.3



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Product Zinc Anode - Shaft Anode			
Part no. CDZ4 - 660 Type 2		Scale 1 : 2.5	
Drawing No: CD3429		Rev 2	Sheet 1 of 2
Drawn by: R Northey		Date: 22 JAN 2016	

