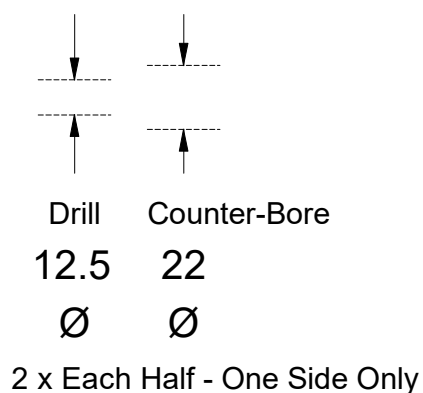
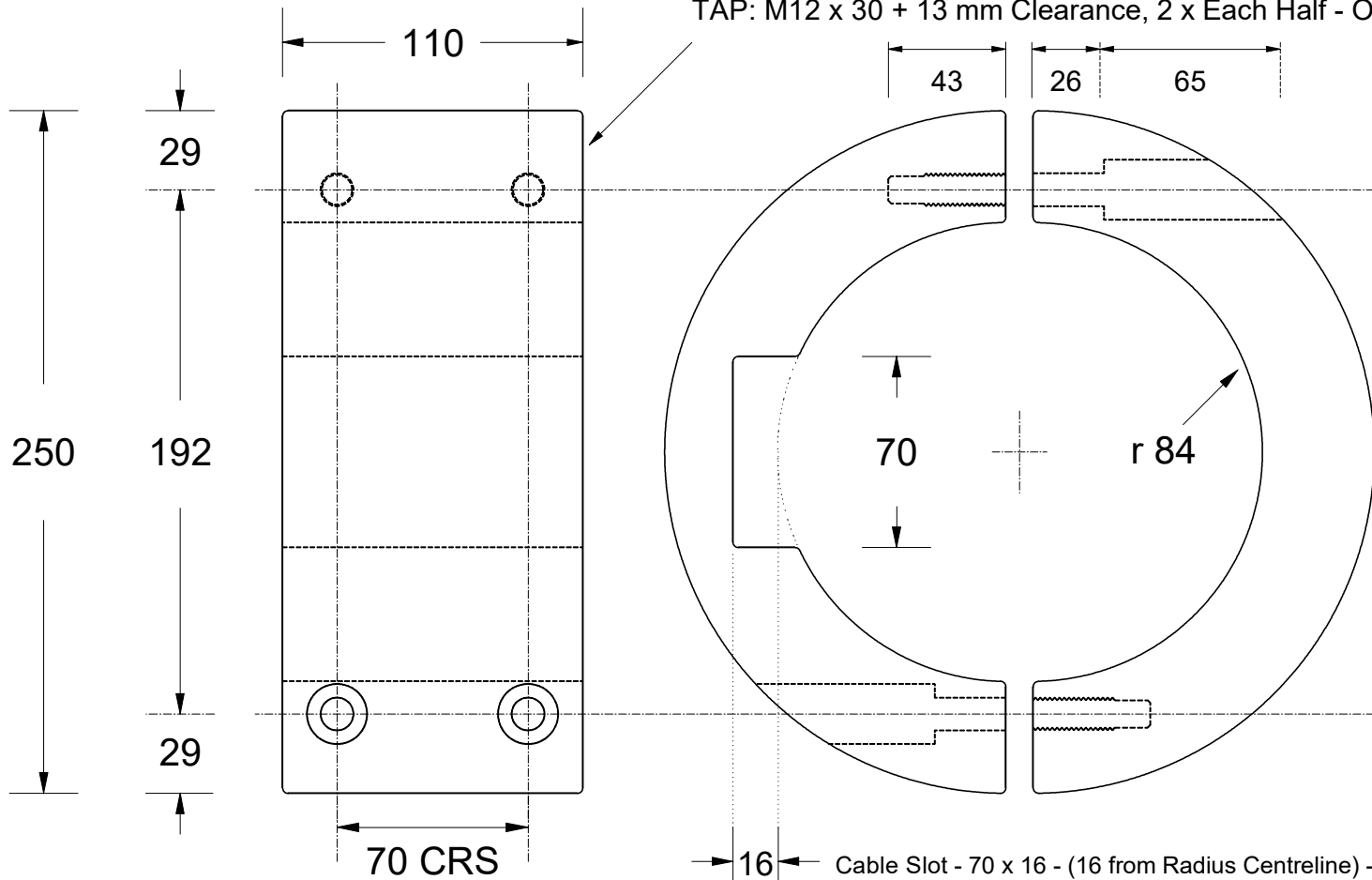


Sheet 2 - Machining Detail - Identical Halves

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TAP: M12 x 30 + 13 mm Clearance, 2 x Each Half - One Side Only



Outside Faces = "As Cast"
 Pairing Faces = Machined
 Inside Diameter = Machined

Chemical Composition Limits		Alloy:
Standard: AS2239* (Most current revision)		Z1
Zinc		
Element	min.	max.
Cadmium	0.025	0.07
Aluminium	0.10	0.50
Silicon	-	0.005
Copper	-	0.005
Iron	-	0.005
Lead	-	0.006
Other Impurities		
- each	-	0.005
- total	-	0.02
Zinc	remainder	

* Corresponds to MIL-DTL-18001L alloy composition

Notes

- Anodes are cast to comply with CAA's standard casting tolerances
- All sharp edges removed for safe handling
- Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Original Manufacture	09 July 2012	R.N.	R.G.
2	2016 Revision	22 January 2016	R.N.	R.G.

All dimensions are in mm (nominal)

CAA
 Cathodic Anodes Australasia
 cathodicanodes.com.au

Product		Zinc Anode - Shaft Anode	
Part no.	CDZ4 - 660 Type 1	Scale	1 : 2.5
Drawing No:	CD3428	Rev	2
Drawn by: R Northey	Date: 22 JAN 2016	Sheet	2 of 2