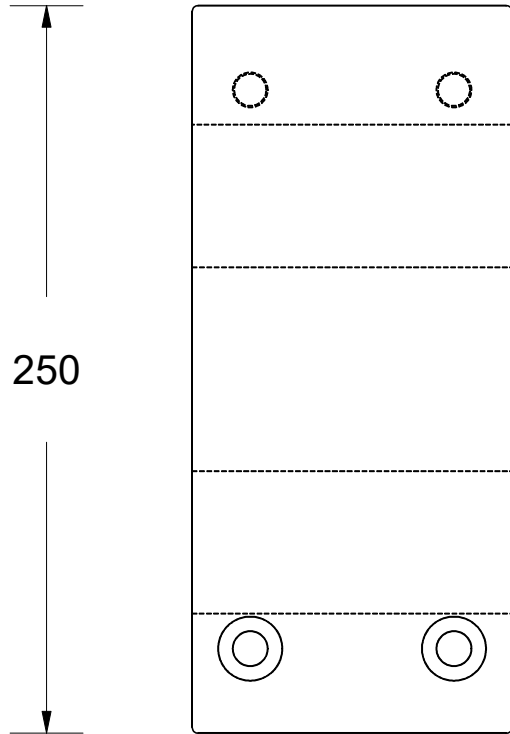


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4 x M12 x 50mm 304 S/S Socket Head Cap Screws, 4 x M12 304 S/S Internal Tooth Washers



Outside Ø 250

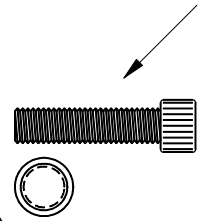
Inside Ø 168

70

41

16

Cable Slot - 70 x 16 - (16 from Radius Centreline) - One Side Only



See Sheet 2 for Machining Detail

Casting Note: Made from a 1/2 Bush Casting - 250 O/D, 165 I/D, 115 H

All dimensions are in mm (nominal)

Chemical Composition Limits			Alloy:
Standard: AS2239* (Most current revision)			Z1
Zinc			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc		remainder	

* Corresponds to MIL-DTL-18001L alloy composition

Notes

- Anodes are cast to comply with CAA's standard casting tolerances
- All sharp edges removed for safe handling
- Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Original Manufacture	09 July 2012	R.N.	R.G.
2	2016 Revision	22 January 2016	R.N.	R.G.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
19.0	19.2

CAA
Cathodic Anodes Australasia
cathodicanodes.com.au

Product			
Zinc Anode - Shaft Anode			
Part no.	Scale		
CDZ4 - 660 Type 1	1 : 2.5		
Drawing No:	Rev	Sheet	
CD3428	2	1 of 2	
Drawn by: R Northey	Date: 22 JAN 2016		

