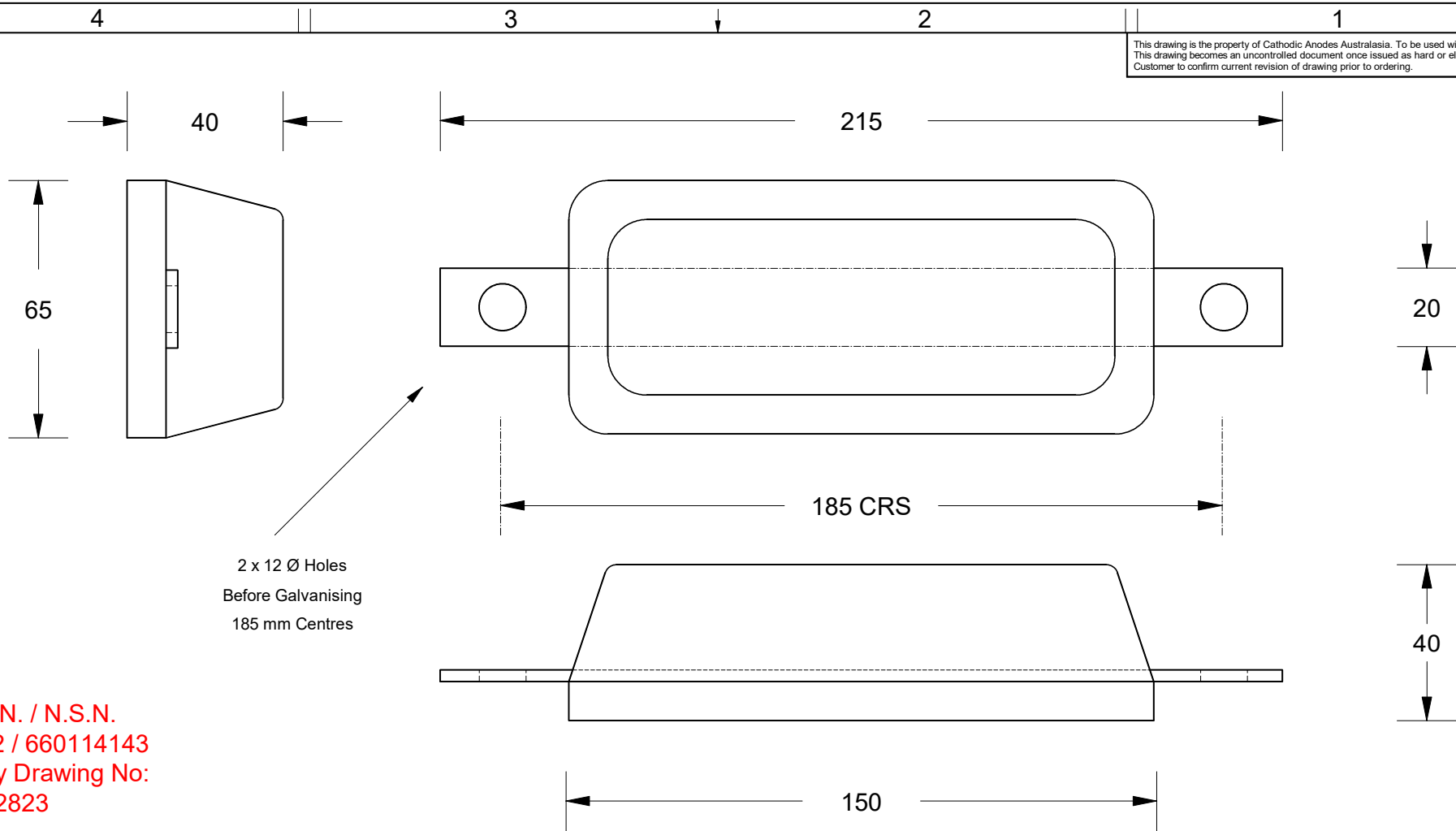


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2 x 12 Ø Holes
Before Galvanising
185 mm Centres

D.S.N. / N.S.N.
5342 / 660114143
Navy Drawing No:
A002823

INSERT MATERIAL: 380 x 20 x 3 - Mild Steel AS3679.1 - GRADE 250 MIN - Galvanised

All dimensions are in mm (nominal)

Chemical Composition Limits		Alloy:
Standard: AS2239* (Most current revision)		Z1
Zinc		
Element	min.	max.
Cadmium	0.025	0.07
Aluminium	0.10	0.50
Silicon	-	0.005
Copper	-	0.005
Iron	-	0.005
Lead	-	0.006
Other Impurities		
- each	-	0.005
- total	-	0.02
Zinc	remainder	

* Corresponds to MIL-DTL-18001L alloy composition

- Notes
- Anodes are cast to comply with CAA's standard casting tolerances
 - All sharp edges removed for safe handling
 - Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	For Manufacture	07 Jun 2012	R.N.	L.M.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
2.30	2.40

CAA
Cathodic Anodes Australasia
cathodicanodes.com.au

Product Zinc Anode		Scale 1 : 1.5	
Part no. Navy Type 3		Rev 1	Sheet 1 of 1
Drawing No: CD3411		Mould No: Tooling:	
Drawn by: R Northey Date: 07 JUN 2012			