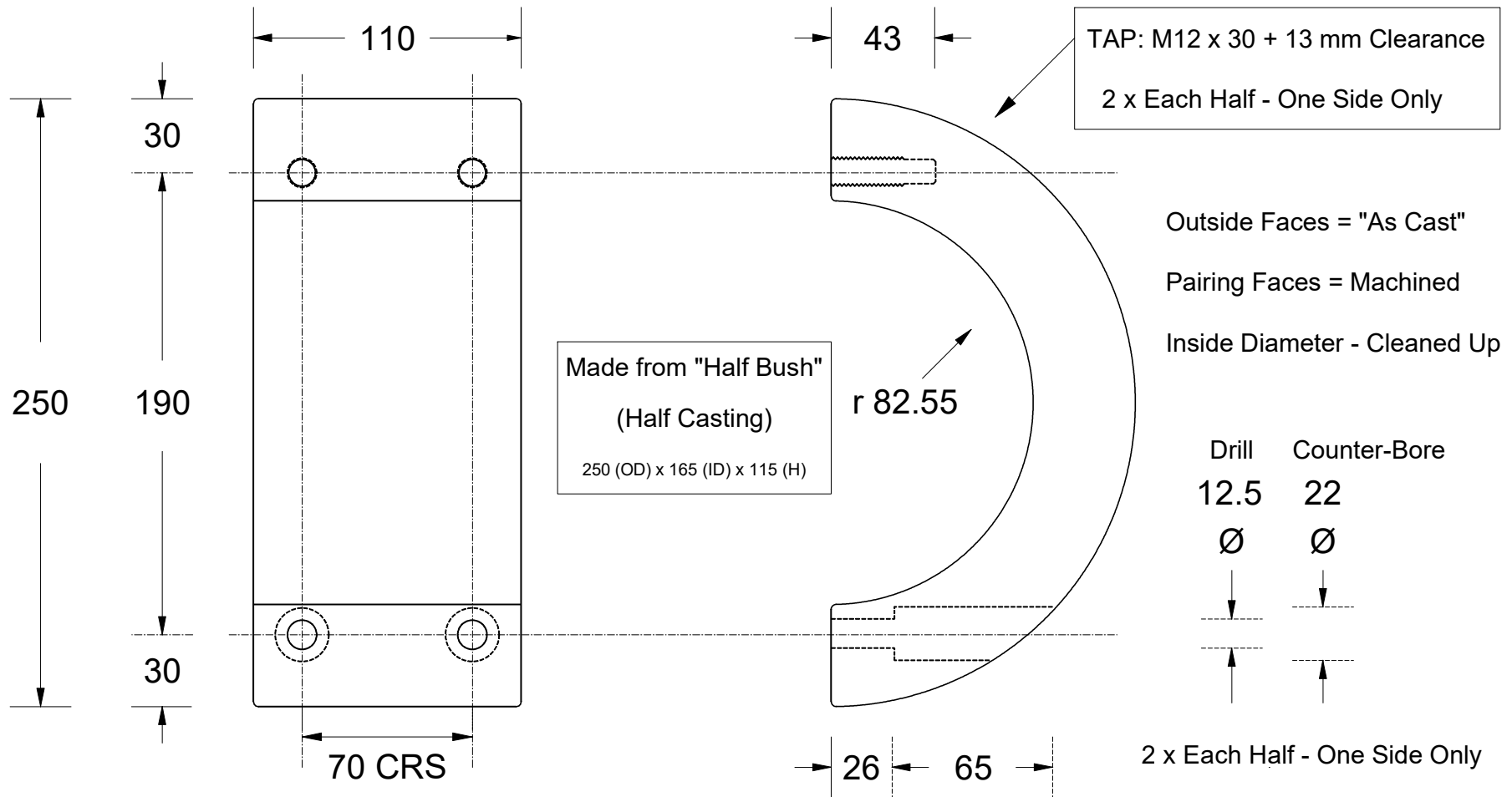


# Sheet 2 - Machining Detail - Identical Halves

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Chemical Composition Limits		Alloy:
Standard: AS2239* (Most current revision)		<b>Z1</b>
Zinc		
Element	min.	max.
Cadmium	0.025	0.07
Aluminium	0.10	0.50
Silicon	-	0.005
Copper	-	0.005
Iron	-	0.005
Lead	-	0.006
Other Impurities		
- each	-	0.005
- total	-	0.02
Zinc	remainder	

\* Corresponds to MIL-DTL-18001L alloy composition

### Notes

- Anodes are cast to comply with CAA's standard casting tolerances
- All sharp edges removed for safe handling
- Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	For Quotation - Catalogue Version	22 January 2016	R.N.	R.G.

All dimensions are in mm (nominal)

		Product	
		<b>Zinc Anode - Shaft Anode</b>	
Part no.		Scale	
<b>CDZ4 - 650 Type 1</b>		<b>1 : 2.5</b>	
Drawing No: <b>CD3370</b>		Rev	Sheet
		<b>1</b>	<b>2 of 2</b>
Drawn by: R Northey Date: 22 JAN 2016			
<a href="http://cathodicanodes.com.au">cathodicanodes.com.au</a>			