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4

3

2

1

50

70 x 50 x 3 mm Mill Finish MSFB Insert

50 Ø

46 Ø

50 Ø

194 Ø

17.5 Ø x 28 Slotted Hole

16

Notes

1. Anodes are cast to comply with CAA's standard casting tolerances
2. All sharp edges removed for safe handling
3. Anode insert material to meet relevant Australian/International specifications

Chemical Composition Limits			Alloy: Z1
Standard: AS2239* (Most current revision)			
Zinc			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc	remainder		

* Corresponds to MIL-DTL-18001L alloy composition



Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
9.70	9.80

Rev	Details of Change(s)	Date	Drawn	Verified
1	Cathodic Diecasting Original	24 January 2014	B.L.	R.G.
2	2013 Catalogue Version (CAA Logo)	14 February 2014	R.N.	R.G.
3	Redrawn	05 May 2020	R.N.	R.G.



Cathodic Anodes Australasia

cathodicanodes.com.au

Product Zinc Anode			
Part no. Bay Series CDZ6C-194H		Scale 1 : 1.75	
Drawing No: CD3215		Rev 3	Sheet 1 of 1
Drawn by: R Northey		Date: 05 MAY 2020	
Mould No: Custom Ring		Strap Sample: 13* or 19*	

All dimensions are in mm (nominal)

4

3

2

1