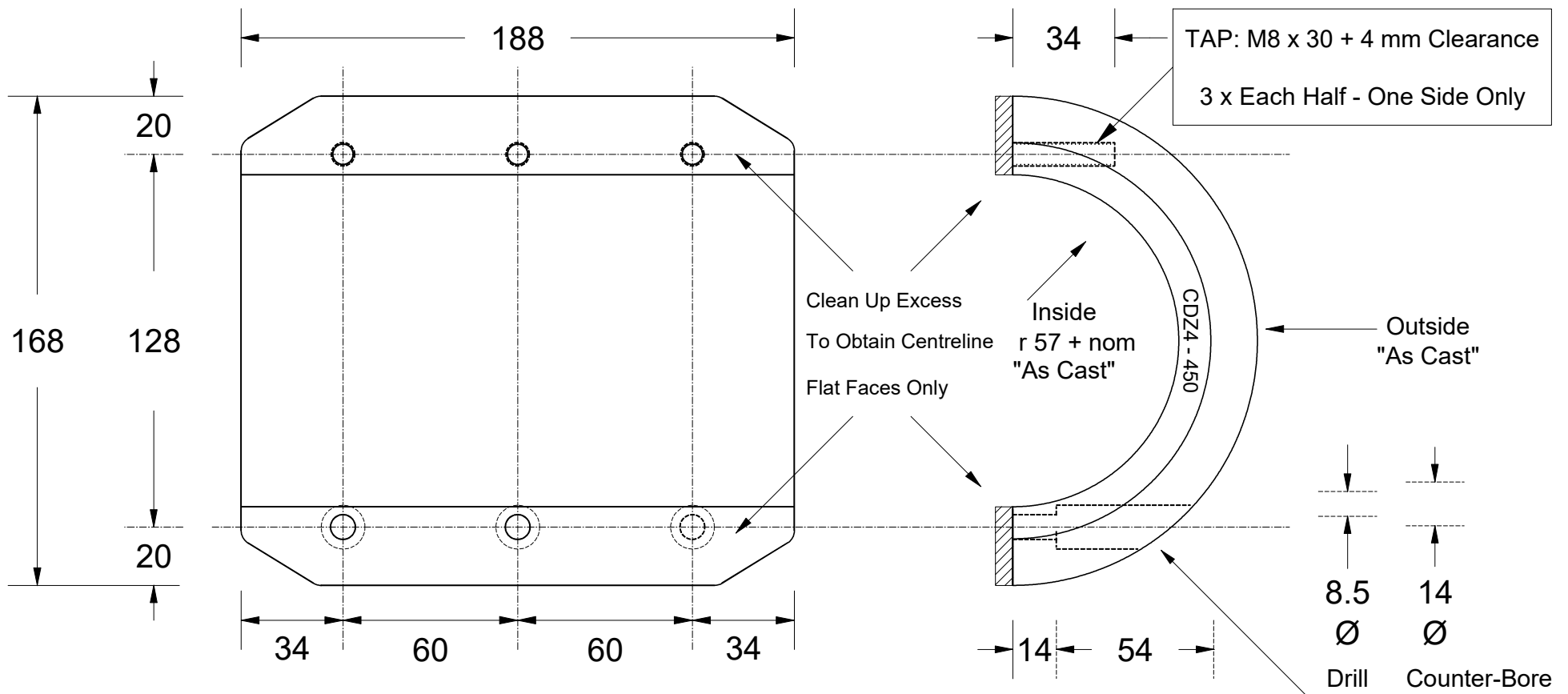


Sheet 2 - Machining Detail - Identical Halves

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Inside Radius (Diameter) to be left "As Cast" - Outside also "As Cast"

- Notes
1. Anodes are cast to comply with CAA's standard casting tolerances
 2. All sharp edges removed for safe handling
 3. Anode insert material to meet relevant Australian/International specifications



Chemical Composition Limits		Alloy:
Standard: AS2239* (Most current revision)		Z1
Zinc		
Element	min.	max.
Cadmium	0.025	0.07
Aluminium	0.10	0.50
Silicon	-	0.005
Copper	-	0.005
Iron	-	0.005
Lead	-	0.006
Other Impurities		
- each	-	0.005
- total	-	0.02
Zinc	remainder	

* Corresponds to MIL-DTL-18001L alloy composition

Rev	Details of Change(s)	Date	Drawn	Verified
1	Cathodic Diecasting Original	11 September 2011	R.N.	R.G.
2	2013 Catalogue Version (CAA Logo)	15 January 2016	R.N.	R.G.

CAA
Cathodic Anodes Australasia
cathodicanodes.com.au

Product		Zinc Anode - Shaft Anode	
Part no.	CDZ4 - 450	Scale	1 : 2
Drawing No:	CD3196	Rev	2
Drawn by: R Northey		Date: 15 JAN 2016	Sheet 2 of 2

All dimensions are in mm (nominal)