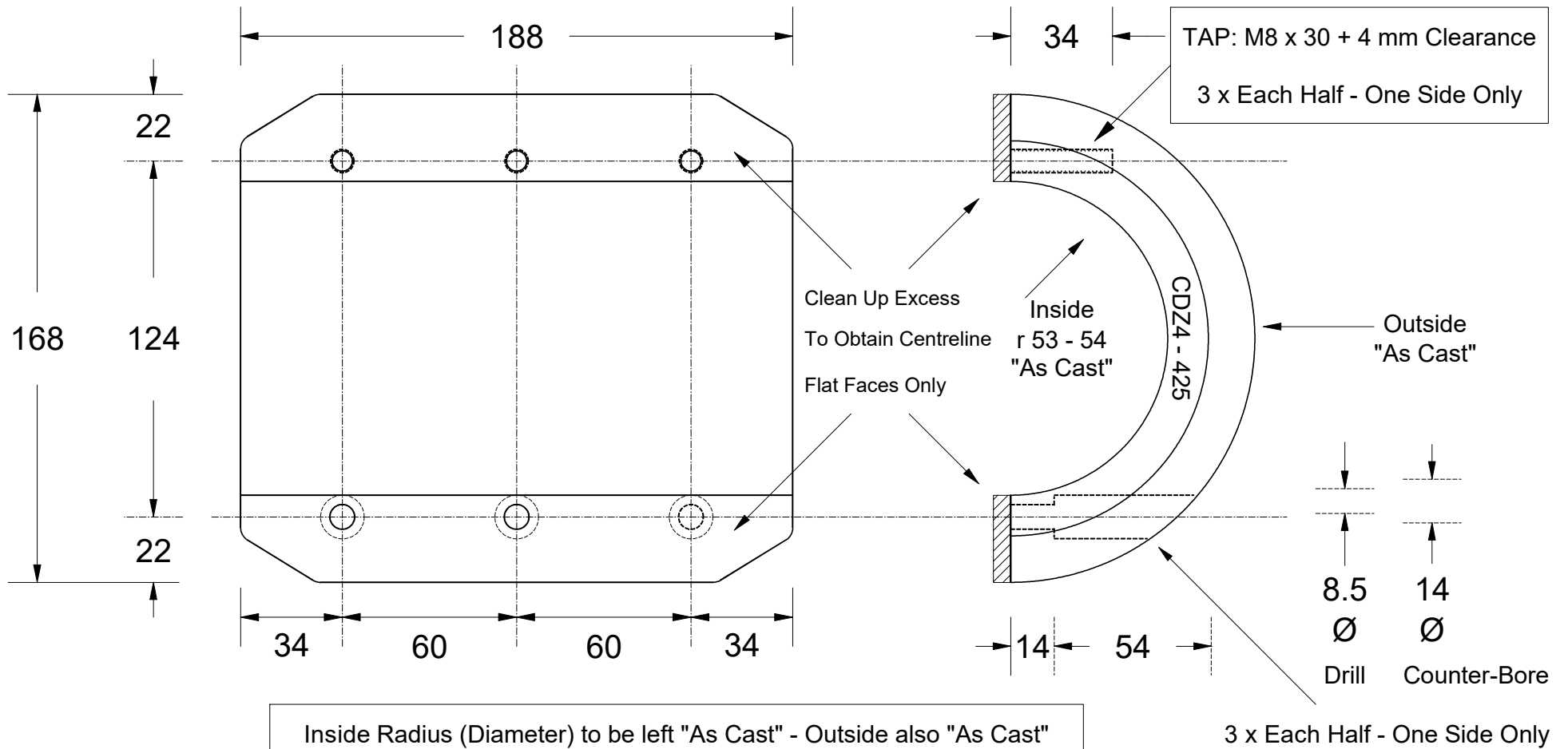


Sheet 2 - Machining Detail - Identical Halves

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Inside Radius (Diameter) to be left "As Cast" - Outside also "As Cast"

| Chemical Composition Limits | | Alloy: |
|---|-----------|-----------|
| Standard: AS2239* (Most current revision) | | Z1 |
| Zinc | | |
| Element | min. | max. |
| Cadmium | 0.025 | 0.07 |
| Aluminium | 0.10 | 0.50 |
| Silicon | - | 0.005 |
| Copper | - | 0.005 |
| Iron | - | 0.005 |
| Lead | - | 0.006 |
| Other Impurities | | |
| - each | - | 0.005 |
| - total | - | 0.02 |
| Zinc | remainder | |

* Corresponds to MIL-DTL-18001L alloy composition

Notes

- Anodes are cast to comply with CAA's standard casting tolerances
- All sharp edges removed for safe handling
- Anode insert material to meet relevant Australian/International specifications



| Rev | Details of Change(s) | Date | Drawn | Verified |
|-----|-----------------------------------|-------------------|-------|----------|
| 1 | Cathodic Diecasting Original | 11 September 2011 | R.N. | R.G. |
| 2 | 2013 Catalogue Version (CAA Logo) | 15 January 2016 | R.N. | R.G. |
| | | | | |
| | | | | |

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| | | | |
|---------------------|-------------------|---------------------------------|---------------|
| Product | | Zinc Anode - Shaft Anode | |
| Part no. | CDZ4 - 425 | Scale | 1 : 2 |
| Drawing No: | CD3195 | Rev | Sheet |
| | | 2 | 2 of 2 |
| Drawn by: R Northey | | Date: 15 JAN 2016 | |
| | | | |

All dimensions are in mm (nominal)