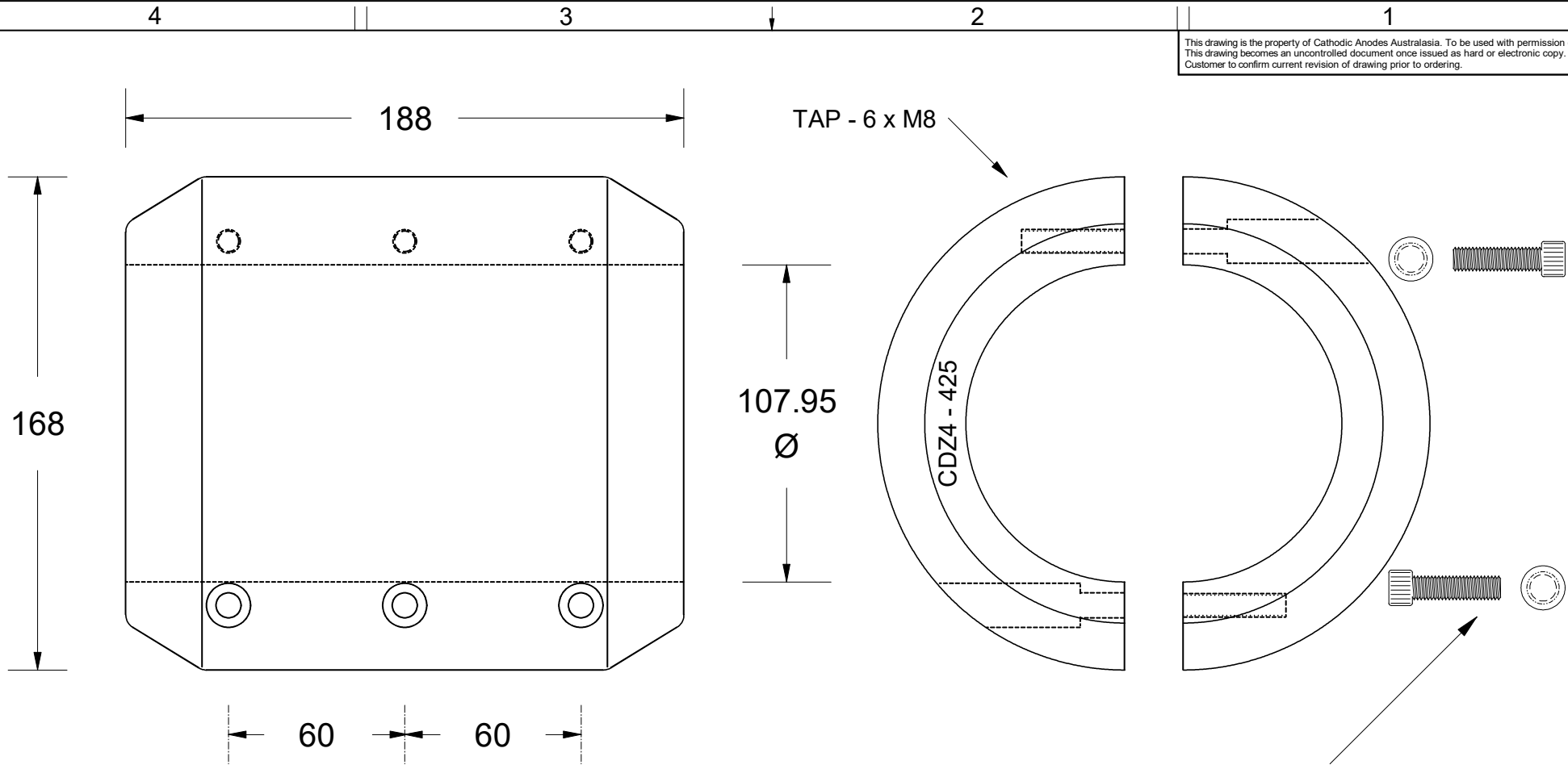


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 Customer to confirm current revision of drawing prior to ordering.



6 x M8 x 30mm 304 S/S Socket Head Cap Screws, 6 x M8 304 S/S Internal Tooth Washers

**Intended Use For 4-1/4" IMPERIAL Shafts - See Sheet 2 for Machining Detail**

All dimensions are in mm (nominal)

Chemical Composition Limits			Alloy: <b>Z1</b>
Standard: AS2239* (Most current revision)			
Zinc			
Element	min.	max.	
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc	remainder		

\* Corresponds to MIL-DTL-18001L alloy composition

**Notes**

1. Anodes are cast to comply with CAA's standard casting tolerances
2. All sharp edges removed for safe handling
3. Anode insert material to meet relevant Australian/International specifications



Rev	Details of Change(s)	Date	Drawn	Verified
1	Cathodic Diecasting Original	11 September 2011	R.N.	R.G.
2	2013 Catalogue Version (CAA Logo)	15 January 2016	R.N.	R.G.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
<b>15.5</b>	<b>15.6</b>



Cathodic Anodes Australasia

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Product			
<b>Zinc Anode - Shaft Anode</b>			
Part no.	<b>CDZ4 - 425</b>	Scale	<b>1 : 2</b>
Drawing No:	<b>CD3195</b>	Rev	<b>2</b>
Drawn by: R Northey		Date: 15 JAN 2016	Sheet <b>1 of 2</b>