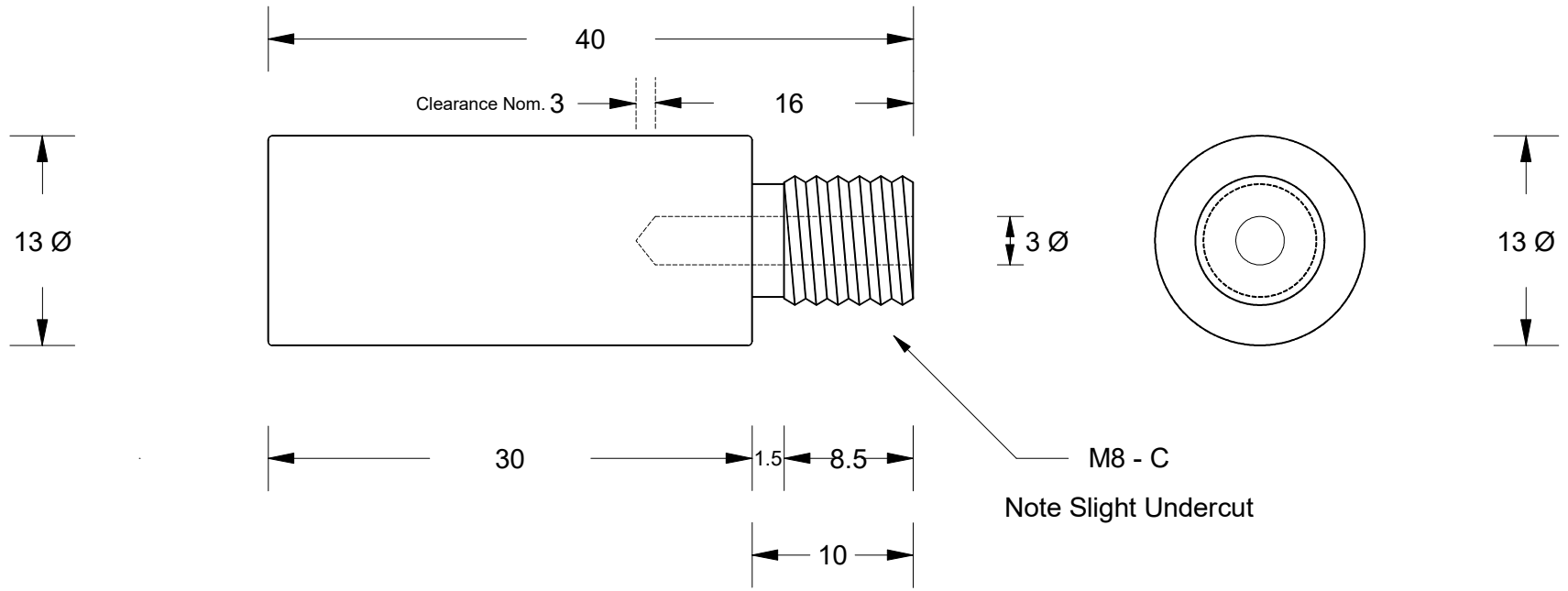


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 Customer to confirm current revision of drawing prior to ordering.

NO SHARP EDGES



M8 - C
 Note Slight Undercut

Chemical Composition Limits			Alloy: Z1
Standard: AS2239* (Most current revision)			
Element	min.	max.	
Zinc			
Cadmium	0.025	0.07	
Aluminium	0.10	0.50	
Silicon	-	0.005	
Copper	-	0.005	
Iron	-	0.005	
Lead	-	0.006	
Other Impurities			
- each	-	0.005	
- total	-	0.02	
Zinc		remainder	

* Corresponds to MIL-DTL-18001L alloy composition

- Notes
1. Anodes are cast to comply with CAA's standard casting tolerances
 2. All sharp edges removed for safe handling
 3. Anode insert material to meet relevant Australian/International specifications

Rev		Details of Change(s)		Date	Drawn	Verified
1		For Manufacture		28 Feb 2017	R.N.	J.L.
2		Anode Diameter changed from 12.7 to 13 mm Ø		20 Feb 2019	R.N.	R.G.
3		Undercut reduced to 1.5mm. 3mm telltale added		26 Feb 2019	S.P.	R.G.
4		Drill Clearance Added (Nom)		28 May 2020	R.N.	S.P.

Nett Weight Kg (nominal)	Gross Weight Kg (nominal)
0.030	0.030

CAA
 Cathodic Anodes Australasia
 cathodicanodes.com.au

Product Zinc Anode		Scale 2.5 : 1	
Part no. Thales Special		Rev 4	Sheet 1 of 1
Drawing No: CD2361		Drawn by: R Northey Date: 28 MAY 2020	

All dimensions are in mm (nominal)