

# Foseco Insural 10 Part A, B, C

## Vesuvius Australia Pty Ltd

Chemwatch Hazard Alert Code: 3

Chemwatch: 25740

Version No: 5.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 30/12/2020

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### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	Foseco Insural 10 Part A, B, C
Chemical Name	Not Applicable
Synonyms	moulding powders mix binder light weight insulation backing
Chemical formula	Not Applicable
Other means of identification	A13858

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Mixed and used as per manufactures directions to produce a light weight backing for Insural precast insulating shapes used in molten aluminium metal transfer. The blended powders are set/ cured when heat is applied to the inside of Insural shape.
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#### Details of the supplier of the safety data sheet

Registered company name	Vesuvius Australia Pty Ltd
Address	40-46 Gloucester Blvd, Port Kembla NSW 2505 Australia
Telephone	+61 2 42679018
Fax	+61 2 42679070
Website	Not Available
Email	Not Available

#### Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+61 1800 951 288
Other emergency telephone numbers	+61 3 9573 3188




Once connected and if the message is not in your preferred language then please dial 01

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

#### ChemWatch Hazard Ratings

	Min	Max	
Flammability	0		
Toxicity	1		0 = Minimum
Body Contact	2		1 = Low
Reactivity	0		2 = Moderate
Chronic	3		3 = High
			4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Carcinogenicity Category 1A, Skin Corrosion/Irritation Category 1B
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)	
Signal word	Danger

**Hazard statement(s)**

<b>H317</b>	May cause an allergic skin reaction.
<b>H350</b>	May cause cancer.
<b>H314</b>	Causes severe skin burns and eye damage.

**Precautionary statement(s) Prevention**

<b>P201</b>	Obtain special instructions before use.
<b>P260</b>	Do not breathe dust/fume.
<b>P264</b>	Wash all exposed external body areas thoroughly after handling.
<b>P280</b>	Wear protective gloves, protective clothing, eye protection and face protection.
<b>P272</b>	Contaminated work clothing should not be allowed out of the workplace.

**Precautionary statement(s) Response**

<b>P301+P330+P331</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P310</b>	Immediately call a POISON CENTER/doctor/physician/first aider.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water.
<b>P363</b>	Wash contaminated clothing before reuse.
<b>P333+P313</b>	If skin irritation or rash occurs: Get medical advice/attention.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
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**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Not Applicable

**SECTION 3 Composition / information on ingredients****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
Not Available		Part A
7429-90-5	1-10	<u>aluminium powder uncoated</u>
Not Available		Part B
Not Available		aluminio silicate aggregate as
130498-21-4	>=60	<u>fireclay</u>
Not Available	10-30	light weight filler unregulated
7631-86-9	1-10	<u>silica amorphous</u>
10213-79-3	1-5	<u>sodium metasilicate, pentahydrate</u>
9003-35-4	1-10	<u>phenol/ formaldehyde resin</u>
Not Available		Part C
Not Available	1-10	alkali phosphate unregulated
Not Available		NOTE: Manufacturer has supplied full ingredient
Not Available		information to allow CHEMWATCH assessment.

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

**SECTION 4 First aid measures****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
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<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If dust is inhaled, remove from contaminated area.</li> <li>▶ Encourage patient to blow nose to ensure clear breathing passages.</li> <li>▶ Ask patient to rinse mouth with water but to not drink water.</li> <li>▶ Seek immediate medical attention.</li> </ul>
<b>Ingestion</b>	<p>Rinse mouth out with plenty of water.</p> <ul style="list-style-type: none"> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5 Firefighting measures

#### Extinguishing media

There is no restriction on the type of extinguisher which may be used.

- ▶ Use extinguishing media suitable for surrounding area.

#### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	No known incompatibility with normal range of industrial materials
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#### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Emergency Services and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent by any means available, spillage/runoff from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ Cool fire exposed material with water spray.</li> <li>▶ If safe to do so, remove material from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ The material is not readily combustible under normal conditions.</li> <li>▶ However, it will break down under fire conditions and the organic component may burn.</li> <li>▶ Not considered to be a significant fire risk.</li> <li>▶ Heat may cause expansion or decomposition with violent rupture of containers.</li> <li>▶ Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> </ul> <p>Decomposition may produce toxic fumes of: caustic compounds phenolics</p>
<b>HAZCHEM</b>	Not Applicable

### SECTION 6 Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### Environmental precautions

See section 12

#### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid contact with skin and eyes.</li> <li>▶ Wear protective clothing, gloves, safety glasses and dust respirator.</li> <li>▶ Use dry clean up procedures and avoid generating dust.</li> <li>▶ Sweep up or</li> <li>▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>▶ Place in clean drum then flush area with water.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Control personal contact with the substance, by using protective equipment and dust respirator.</li> <li>▶ Prevent spillage from entering drains, sewers or water courses.</li> <li>▶ Recover product wherever possible. Avoid generating dust.</li> <li>▶ Sweep / shovel up.</li> <li>▶ If required, wet with water to prevent dusting.</li> <li>▶ Put residues in labelled plastic bags or other containers for disposal.</li> <li>▶ Wash area down with large quantity of water and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid generating and breathing dust.</li> <li>▶ Limit all unnecessary personal contact.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<p>Multi-ply paper bag with sealed plastic liner or heavy gauge plastic bag.</p> <p><b>NOTE:</b> Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse. Check that all containers are clearly labelled and free from leaks. Packing as recommended by manufacturer.</p>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Keep dry</li> <li>·</li> <li>▶ Segregate from strong acids</li> <li>·</li> <li>▶ strong alkalis</li> <li>·</li> <li>▶ Avoid contamination of water, foodstuffs, feed or seed.</li> </ul>

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	aluminium powder uncoated	Aluminium, pyro powders (as Al)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium powder uncoated	Aluminium (welding fumes) (as Al)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium powder uncoated	Aluminium (metal dust)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fume (thermally generated)(respirable dust)	2 mg/m3	Not Available	Not Available	(e) Containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica, fused	0.05 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Silica gel	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Precipitated silica	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3

Ingredient	TEEL-1	TEEL-2	TEEL-3
silica amorphous	18 mg/m <sup>3</sup>	740 mg/m <sup>3</sup>	4,500 mg/m <sup>3</sup>
sodium metasilicate, pentahydrate	6.6 mg/m <sup>3</sup>	73 mg/m <sup>3</sup>	440 mg/m <sup>3</sup>
sodium metasilicate, pentahydrate	3.8 mg/m <sup>3</sup>	42 mg/m <sup>3</sup>	250 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
aluminium powder uncoated	Not Available	Not Available
fireclay	Not Available	Not Available
silica amorphous	3,000 mg/m <sup>3</sup>	Not Available
sodium metasilicate, pentahydrate	Not Available	Not Available
phenol/ formaldehyde resin	Not Available	Not Available

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
fireclay	C	> 0.1 to ≤ milligrams per cubic meter of air (mg/m <sup>3</sup> )
sodium metasilicate, pentahydrate	E	≤ 0.01 mg/m <sup>3</sup>
phenol/ formaldehyde resin	E	≤ 0.01 mg/m <sup>3</sup>

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

#### MATERIAL DATA

Odour Safety Factor(OSF) OSF=25 (phenol/ formaldehyde resin)

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

ClassOSF Description

A 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities

B 26-550 As "A" for 50-90% of persons being distracted

C 1-26 As "A" for less than 50% of persons being distracted


D 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached

E <0.18 As "D" for less than 10% of persons aware of being tested

None assigned. Refer to individual constituents.

#### Exposure controls

<b>Appropriate engineering controls</b>	Normally used in a ventilated foundry area	
	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.	
	The basic types of engineering controls are:	
	Process controls which involve changing the way a job activity or process is done to reduce the risk.	
	Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.	
	Employers may need to use multiple types of controls to prevent employee overexposure.	
General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.		
	Type of Contaminant:	Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air)	0.25-0.5 m/s (50-100 f/min)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min)
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)
Within each range the appropriate value depends on:		
	Lower end of the range	Upper end of the range
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
	2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
	3: Intermittent, low production.	3: High production, heavy use

	4: Large hood or large air mass in motion	4: Small hood - local control only
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.	
<b>Personal protection</b>		
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields; or as required,</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>	
<b>Skin protection</b>	See Hand protection below	
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Barrier cream and</li> <li>▶ PVC gloves</li> </ul> When handling hot material, wear <ul style="list-style-type: none"> <li>▶ heat resistant, elbow length gloves</li> <li>▶ Safety footwear</li> </ul>	
<b>Body protection</b>	See Other protection below	
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Eyewash unit.</li> </ul>	

### Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Three component mix, in separate packages, comprising powders which are mixed dry before placement. No odour. Part A, C = 1.45 kg. Part B = 25 Kg.		
<b>Physical state</b>	Divided Solid	<b>Relative density (Water = 1)</b>	1.0 Bulk
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Applicable	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Non Flammable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Non Volatile	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Non Flammable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	< 1
<b>Vapour pressure (kPa)</b>	As water	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Partly miscible	<b>pH as a solution (Not Available%)</b>	9-10 Dispersion

Vapour density (Air = 1) Not Applicable

VOC g/L Not Available

**SECTION 10 Stability and reactivity**

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	Product is considered stable and hazardous polymerisation will not occur.
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 Toxicological information****Information on toxicological effects**

<b>Inhaled</b>	<p>Not normally a hazard due to non-volatile nature of product Generated dust may be discomforting and may be harmful if inhaled Inhalation hazard is increased at higher temperatures. The vapour from heated material is discomforting to the upper respiratory tract and may be harmful if inhaled Inhalation of dust may aggravate a pre-existing respiratory condition such as asthma, bronchitis, emphysema</p>
<b>Ingestion</b>	<p>Considered an unlikely route of entry in commercial/industrial environments The material is discomforting to the gastro-intestinal tract and may be harmful if swallowed Ingestion may result in nausea, abdominal irritation, pain and vomiting</p>
<b>Skin Contact</b>	<p>The dust may be discomforting to the skin and may cause drying of the skin The material may accentuate any pre-existing dermatitis condition Solution of material in moisture on the skin, or perspiration, may increase irritant effects if contact is prolonged</p>
<b>Eye</b>	<p>Generated dust may be discomforting and abrasive to the eyes and is capable of causing a mild, temporary redness of the conjunctiva (similar to wind-burn), temporary impairment of vision and/ or other transient eye damage/ ulceration</p>
<b>Chronic</b>	<p>Principal routes of exposure are usually by skin contact with the material with the mixed material and inhalation of generated dust Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>As with any chemical product, contact with unprotected bare skin; inhalation of vapour, mist or dust in work place atmosphere; or ingestion in any form, should be avoided by observing good occupational work practice. One of the constituents of the product has produced skin sensitisation reactions in either experimental animals and/or humans. Such reactions may be manifested as a localised reddening and/or urticaria (a hive-like asthma-like symptoms (shortness of breath, difficult breathing) and/or rhinitis (runny nose). This finding, however, remains speculative as the constituent has not been shown to raise specific antibodies in the blood in the same way as other confirmed allergens. The finding may also be confined to certain hypersensitive (atopic) individuals who show heightened reactions to other allergens such as pollen.</p>

<b>Foseco Insural 10 Part A, B, C</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>aluminium powder uncoated</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation(Rat) LC50; >2.3 mg/l4h <sup>[1]</sup> Oral (Rat) LD50; >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>fireclay</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available

silica amorphous	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): non-irritating *
	Inhalation(Rat) LC50; >0.139 mg/L4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50; >1000 mg/kg <sup>[1]</sup>	Skin (rabbit): non-irritating *
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
sodium metasilicate, pentahydrate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Oral (Rat) LD50; 1153 mg/kg <sup>[2]</sup>	Skin (human): 250 mg/24h SEVERE Skin (rabbit): 250 mg/24h SEVERE
phenol/ formaldehyde resin	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Eye(rabbit):40/110 mod - Draize
	Oral (Rat) LD50; >2500 mg/kg <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit): 3/8 - mod - Draize
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>ALUMINIUM POWDER UNCOATED</b>	No significant acute toxicological data identified in literature search.
<b>SILICA AMORPHOUS</b>	<p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p> <p>For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.</p> <p>After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.</p> <p>Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.</p> <p>Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact.</p> <p>Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.</p> <p>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m<sup>3</sup> to 150 mg/m<sup>3</sup>. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m<sup>3</sup>. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m<sup>3</sup>. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL.</p> <p>Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.</p> <p>For Synthetic Amorphous Silica (SAS) Repeated dose toxicity Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet. Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m<sup>3</sup> based on mild reversible effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m<sup>3</sup> based on reversible effects in the lungs and effects in the nasal cavity.</p> <p>For silane treated synthetic amorphous silica: Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested.</p> <p>There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.</p> <p>The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
<b>SODIUM METASILICATE, PENTAHYDRATE</b>	<p>sodium metasilicate anhydrous: The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> <p>The material may produce respiratory tract irritation. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and a burning sensation.</p>

	<p>Unlike most organs, the lung can respond to a chemical insult or a chemical agent, by first removing or neutralising the irritant and then repairing the damage (inflammation of the lungs may be a consequence).</p> <p>The repair process (which initially developed to protect mammalian lungs from foreign matter and antigens) may, however, cause further damage to the lungs (fibrosis for example) when activated by hazardous chemicals. Often, this results in an impairment of gas exchange, the primary function of the lungs. Therefore prolonged exposure to respiratory irritants may cause sustained breathing difficulties.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>
<b>PHENOL/ FORMALDEHYDE RESIN</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✗
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

### Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
<b>Foseco Insural 10 Part A, B, C</b>	Not Available	Not Available	Not Available	Not Available	Not Available
<b>aluminium powder uncoated</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	LC50	96h	Fish	0.078-0.108mg/l	2
	NOEC(ECx)	48h	Crustacea	>100mg/l	1
	EC50	72h	Algae or other aquatic plants	0.2mg/l	2
	EC50	48h	Crustacea	1.5mg/l	2
<b>fireclay</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	Not Available	Not Available	Not Available	Not Available	Not Available
<b>silica amorphous</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC0(ECx)	24h	Crustacea	≥10000mg/l	1
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	EC50	48h	Crustacea	>86mg/l	2
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
<b>sodium metasilicate, pentahydrate</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC50	72h	Algae or other aquatic plants	207mg/l	2
	EC50(ECx)	48h	Crustacea	22.94-49.01mg/l	4
	EC50	48h	Crustacea	22.94-49.01mg/l	4
<b>phenol/ formaldehyde resin</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC50(ECx)	48h	Crustacea	172mg/l	2
	EC50	48h	Crustacea	172mg/l	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
silica amorphous	LOW	LOW

**Bioaccumulative potential**

Ingredient	Bioaccumulation
silica amorphous	LOW (LogKOW = 0.5294)

**Mobility in soil**

Ingredient	Mobility
silica amorphous	LOW (KOC = 23.74)

**SECTION 13 Disposal considerations****Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Bury residue in an authorised landfill.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>

**SECTION 14 Transport information****Labels Required**

Marine Pollutant	
	NO
HAZCHEM	
	Not Applicable

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
aluminium powder uncoated	Not Available
fireclay	Not Available
silica amorphous	Not Available
sodium metasilicate, pentahydrate	Not Available
phenol/ formaldehyde resin	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
aluminium powder uncoated	Not Available
fireclay	Not Available
silica amorphous	Not Available
sodium metasilicate, pentahydrate	Not Available
phenol/ formaldehyde resin	Not Available

**SECTION 15 Regulatory information****Safety, health and environmental regulations / legislation specific for the substance or mixture**

**aluminium powder uncoated is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for  
Manufactured Nanomaterials (MNMS)

**fireclay is found on the following regulatory lists**

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for  
Manufactured Nanomaterials (MNMS)

**silica amorphous is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring  
 Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
 International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**sodium metasilicate, pentahydrate is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

**phenol/ formaldehyde resin is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

**National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (fireclay)
Canada - DSL	No (fireclay)
Canada - NDSL	No (aluminium powder uncoated; fireclay; sodium metasilicate, pentahydrate; phenol/ formaldehyde resin)
China - IECSC	No (fireclay)
Europe - EINEC / ELINCS / NLP	No (fireclay)
Japan - ENCS	No (aluminium powder uncoated; fireclay)
Korea - KECI	No (fireclay)
New Zealand - NZIoC	No (fireclay)
Philippines - PICCS	No (fireclay)
USA - TSCA	No (fireclay)
Taiwan - TCSI	No (fireclay)
Mexico - INSQ	No (fireclay)
Vietnam - NCI	No (fireclay)
Russia - FBEPH	No (fireclay)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

**SECTION 16 Other information**

<b>Revision Date</b>	30/12/2020
<b>Initial Date</b>	09/03/2001

**SDS Version Summary**

Version	Date of Update	Sections Updated
4.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
5.1	30/12/2020	Classification change due to full database hazard calculation/update.

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AIIC: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European Inventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 NLP: No-Longer Polymers  
 ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.